



尚優 密閉式自動仿型立軸機

ENCLOSED AUTOMATIC COPY SHAPER



CE DT-1136E

Patent No. 063396

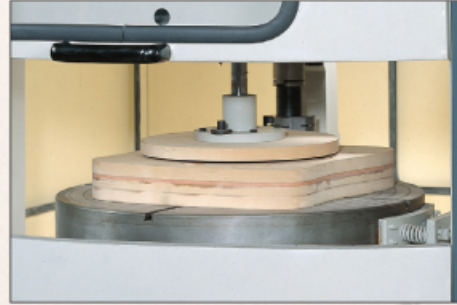
DT-1136E

特性及構造：

- 全密閉式結構，提供操作者最佳之安全防護。
- 安全門打開自動斷電，安全性高。
- 可更換主軸，直徑 $\varnothing 1"$ ， $1-1/4"$ 或 30mm。
可供選擇訂購時請指定主軸直徑。
- 刀頭進給採空油壓組合驅動，無劇烈碰刀之慮。
- 集中式操作面板，本機操控簡易。
- 單刀頭，單工作台結構。最大加工直徑 $\varnothing 36"$ 。
- 工作台可自動調速，確保複雜曲型加工之精確性。
- 採用中心壓料方式，適合單工作站加工。
- 符合 CE 標準機種，可另行指定。

FEATURES AND CONSTRUCTION:

- Fully enclosed configuration ensures maximum safety for operator.
- If any door is opened, the machine stops automatically for safe service of the machine.
- The spindle is interchangeable. Spindle diameters of $\varnothing 1"$, $1-1/4"$ and 30mm are available. Specify desired spindle diameter when ordering.
- The cutterhead feed is driven by a combination of air/hydraulic system, eliminating the problem of the cutterhead bumping against the workpiece.
- Centralized control panel provides convenient operation of the machine.
- Single cutterhead, single table configuration. Maximum diameter of cut is $\varnothing 36"$.
- The table features automatic speed variation for accurately cutting complicated edge profiles.
- Employs center clamping system for single station working.
- When requested, a CE certified model is available.



工作台自動調速：
此功能可精確加工出任何急遽變化的複雜曲型，並具高速加工特性。

AUTOMATIC TABLE SPEED VARIATION

This allows the feed rate to be adjusted according to the stock thickness and component shape, to give optimum output.



特殊設計刀頭：

主軸精密加工而成，採用特選主速軸承，確保高速運轉低發熱。可更換式主軸，適合各種孔徑之刀具。主軸可正逆運轉，刀頭結構剛性佳，任何硬木料可輕易加工。

SPECIALLY DESIGNED CUTTERHEAD

The precision manufactured cutterhead is mounted on high speed bearings, for minimum heat generation at high speed running. The unique design of interchangeable spindle accommodates various bores of cutter. The spindle running direction is reversible. The rugged construction of the cutterhead provides a large capacity for cutting hardwood materials.



可程式控制：

本機採用可程式控制器，控制迴路性能穩定，大幅降低電器控制毛病。保障檢修方便。

PROGRAMMABLE CONTROLLER

This user-friendly programmable controller provides maximum stability for circuit control, minimum trouble and ease of maintenance.

規格 SPECIFICATIONS:

型號	MODEL	DT-1136E
刨削直徑範圍	Range of cutting diameter	4" - 36"
最大鉋削矩形 (2:1)	Maximum rectangular cutting (2:1)	32" x 16"
圓盤外徑	Table diameter	26"
圓盤迴轉速度	Table rotation speed (Infinitely variable)	1.5 - 4 RPM
主軸轉速	Spindle speed	8000 RPM
主軸直徑	Spindle diameter (interchangeable)	1", 30mm, 1- 1/4" (任選一種) (One dia furnished)
鉋刀外徑	Cutter-size	100 mm
從動輪直徑	Follower roller diameter	100 mm
圓盤驅動馬力	Table drive motor	1HP x 1
主軸驅動馬力	Spindle drive motor	7-1/2HP x 1
淨重	Net weight	1250kgs
毛重	Gross weight	1650kgs
裝箱尺寸	Packing size	69" x 70" x 82"

●本數值隨時不斷研究改進，僅作參考，若有變更，恕不另行通知

● All specifications, dimensions and design characteristics shown in this catalogue are subject to change without prior



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